National Qualifications 2015

Mark

X719/75/01

# Design and Manufacture

MONDAY, 25 MAY 1:00 PM - 2:30 PM

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Full name of ce	ntre		Town	Town			
Forename(s)		Surr	name	Number of seat			
	th						
Date of bir	LII						

Total marks — 60

SECTION 1 — 24 marks

Attempt ALL questions.

SECTION 2 — 36 marks

Attempt ALL questions.

Write your answers clearly in the spaces provided in this booklet. Additional space for answers is provided at the end of this booklet. If you use this space you must clearly identify the question number you are attempting.

Use blue or black ink.

Before leaving the examination room you must give this booklet to the Invigilator; if you do not, you may lose all the marks for this paper.



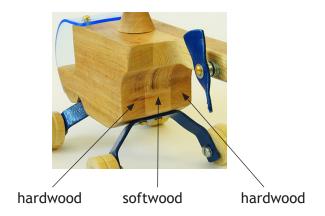


### SECTION 1 — 24 MARKS Attempt ALL questions

1. A design for a toy helicopter is shown below.



(a) The main body of the helicopter was manufactured by laminating two pieces of hardwood and one piece of softwood.



Page two

### 1. (a) (continued)

(i) The pieces of wood were glued together to form a strong, permanent join.



	considerations he helicopter.	when	selecting

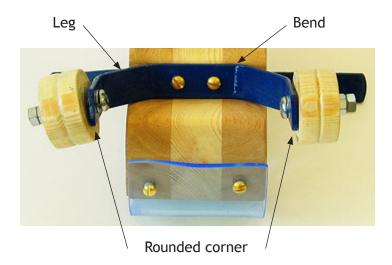


Page three

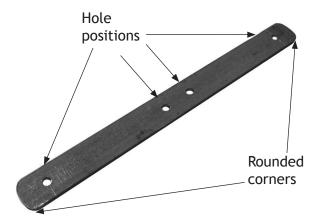
2

### 1. (continued)

(b) The legs on the underside of the helicopter are made from mild steel.



The legs were drilled and rounded before bending as shown below.



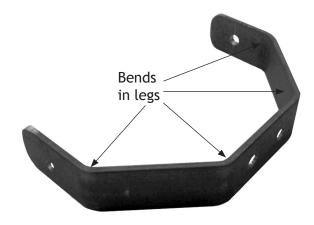
(i)	Describe, with reference to appropriate tools, <b>two</b> stages in marking out the positions of the holes on the legs as shown above.

1.	(b)	(continued)
	\·-/	( ,

(ii) Describe two stages required to shape the rounded corners on the legs.

2

(iii) Describe two stages required to form the bends in the legs.



2

(iv) Describe how multiple sets of legs could be manufactured to be identical if the helicopter was batch produced.

1



Page five

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# 1. (b) (continued)

(v)	Gloss paint was chosen as a suitable finish for the legs.									
	Describe applying		_	in	the	preparation	of	the	metal	before

Page six

#### (continued)

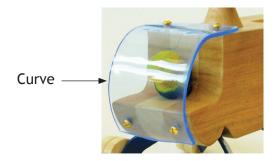
(c) The windscreen of the helicopter is manufactured from acrylic sheet.



(i) State two properties of acrylic sheet that make it a suitable choice of material for the windscreen.

2

(ii) After drilling, the windscreen was formed into a curve.



Describe two stages carried out during the process of forming the curve.

2



### 1. (continued)

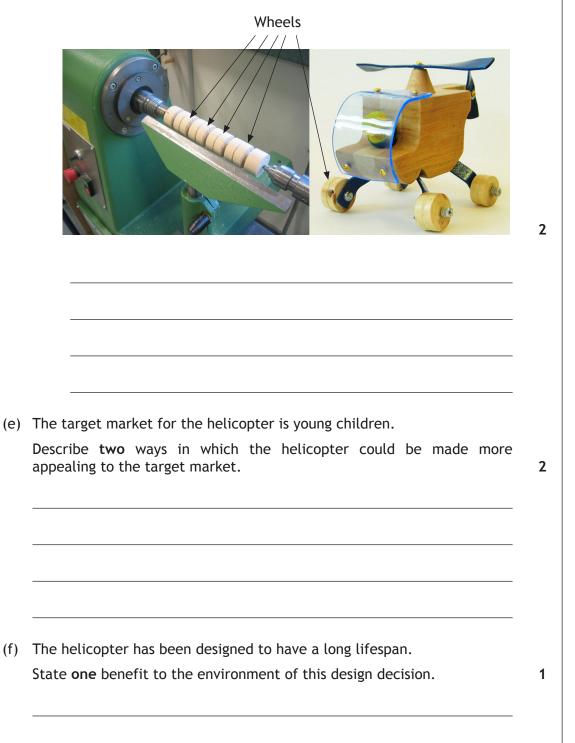
- (d) The wooden wheels were turned on a woodturning lathe from a single piece of softwood.
  - (i) Describe **three** stages in preparing the softwood blank **before** fitting it on the woodturning lathe. Sketches may be used to illustrate your answer.



3

#### (d) (continued)

(ii) Describe two stages that could be carried out on the woodturning lathe to improve the surface finish on the four wheels.



# SECTION 2 — 36 marks Attempt ALL questions

2. Creative use of modern materials and manufacturing methods has made products like this clock easier to produce.



(a) The plywood components of the clock were manufactured using Computer Aided Manufacture (CAM).

(i)	State	one	benefit	to	the	manufacturer	of	using	plywood	for	the
	clock.										

1

(ii) State the name of **one** suitable CAM method for cutting the plywood components of the clock.

(iii) Describe two benefits to the manufacturer of using CAM.

2

Page ten

2.	(continued	1)
Z. I	Continued	u

2

The clock is sold as a self-assembly kit.
Explain two quality assurance issues relating to self-assembly kits.

When designing hand held products similar to the dish brush shown below, the designer will use a range of techniques to reach the final design proposal.



(a) Idea generation techniques were used during the design of the dish brush.

(i)	State the name of <b>two</b> idea generation techniques.								

(ii) Describe how one of your stated idea generation techniques would be carried out. (Sketches may be used to illustrate your answer).

MARKS	DO
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### (continued)

(b) To communicate the designs, a range of graphic techniques were used.

State the name of one graphic technique that the designer may use at each of the following stages of the design process and explain why it would be suitable.

(1)	Development of ideas
(ii)	Communicating design proposal to client
Vario	ous models of the dish brush were produced.
(i)	State <b>two</b> reasons why the designer would use models when designing the dish brush.



Page thirteen

Aesthetics is an important factor in the design of the wireless headphones shown below.



Headphones C



(a)	Describe the aesthetic qualities of the headphones.					
	[You may wish to refer to one, two or all of the headphones shown above]					

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# 4. (continued)

(b)	Anthropometrics is important in the design of headphones.				
	Describe ${f two}$ ways in which the design of headphones has been influenced by anthropometrics.	2			
(c)	State <b>two</b> functional benefits of wireless headphones.	2			

A design team is developing a new scooter similar to the one shown below.



The market researcher in the design team plans to carry out a product evaluation.

Describe a suitable test to evaluate the durability of the scooter.
Describe a suitable evaluation technique to find out if the scooter would be good value for money.

Page sixteen

(co	ntinue	ed)	MARKS	DO NOT WRITE IN THIS MARGIN
(c)	A des	ign specification is required for the scooter.		
	Write	one specification statement for each of the following:		
	(i)	Function	1	
	(ii)	Ease of maintenance	1	
(d)		e are a number of members in a design team.		
		The Engineer	1	
	(1)			
	(ii)	The Accountant	1	

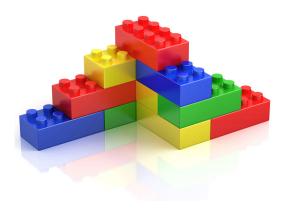
5.

[Turn over for Question 6 on Page eighteen



Page seventeen

6. Injection moulded plastic building blocks are shown below.



(a) State **two** initial set-up costs of injection moulding. 2

(b) State **two** visual features that indicate a product has been injection moulded.

[END OF QUESTION PAPER]

**ADDITIONAL SPACE FOR ANSWERS** 

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