## 4.11 Key Steps in Laboratory Synthesis 3 Answers

- **1.** 48.15%
- 2. a) methoxy -2-methylpropane
  - b) 2-chloromethane  $\rightarrow$  compound x

$$9.25g \rightarrow (88 / 92.5) \times 9.25 = 8.8g$$

$$\%$$
 yield = 68.75% x 8.8g

- 3. Overall % yield =  $0.8 \times 0.6 = 48\%$
- 4. 3-methylbutan-10l is the limiting reactant and is used in the calculation.

3-methylbutan-1-ol → 3-methyl-1-butylethanoate

$$9.7g \rightarrow (130g / 88g) \times 9.7g = 14.33g$$

Mass of ester (3-methyl-1-butylethanoate) =  $0.67 \times 14.33g = 9.6g$ 

5. Ethanoic acid → Ethanal

$$60g \rightarrow 44g$$

$$12g \rightarrow (44g / 60g) \times 12g = 8.8g$$
 (mass required assuming 100% yield)

As the % yield is 57%, mass of ethanal required is: 8.8g / 0.57 = 15.44g

6. Overall % yield =  $0.9 \times 0.5 \times 0.75 = 33.75\%$ 

1,2dihydroxybenzene → Adrenaline

$$15g \rightarrow (183g / 110g) \times 15 = 24.95g$$

Mass of adrenaline produced =  $0.3375 (33.75\%) \times 24.95g = 8.42g$ 

